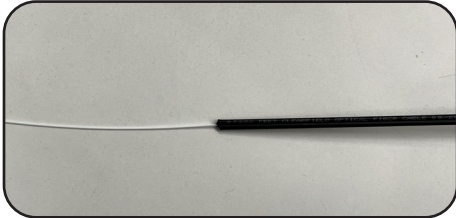
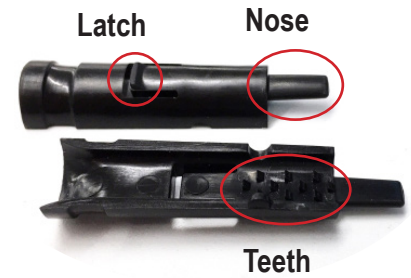
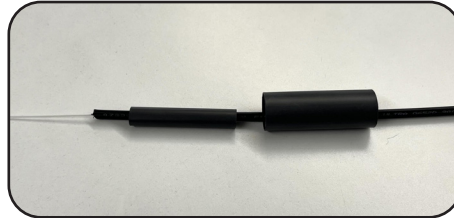


1. Prep SFF to YOURx length (12"), cutting strength members and cable sheath. If tone wire is present, peel back at least 5" from cable opening and secure to cable.



2. Feed the following lengths of heat shrink onto cable for later use:

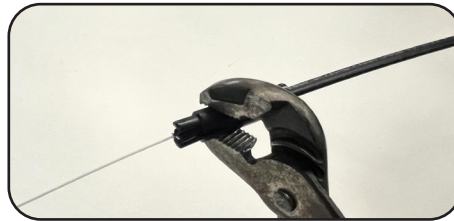
- (1) 3/4" x 3" long (004719)
- (1) 5/16" x 3" long (004458)



3. Place clips on top and bottom of cable, aligning nose of clips with cable opening.



4. Use pliers (as shown) to pinch teeth to hold jacket. Do **NOT** use needle nose pliers.



5. Cover nose of clips and end of cable with RTV.



6. Pass breakout 900 micron cable through the FlexConnector.



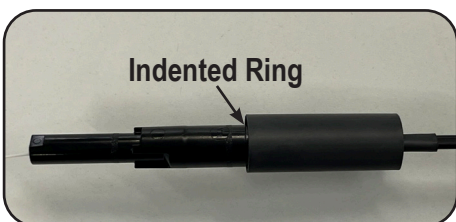
7. Align latches on clips with windows in the FlexConnector. Insert and push until you hear it snap in to place.



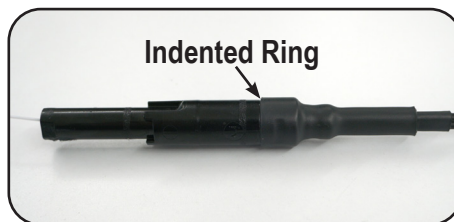
8. Slide 5/16" heat shrink piece over the back of the clips and evenly apply heat to shrink.



9. Slide the 3/4" heat shrink over the FlexConnector, covering the holes on the FlexConnector (no further than 1/4" past windows and not past the indented ring) and heat to shrink.



10. Ensure heat shrink covers windows but does not exceed past indented ring around the FlexConnector. If past the ring, trim heat shrink back as necessary.



11. Fully fill the tip of the FlexConnector around the 900 micron fiber with RTV.

